

# Plockmatic Pro30™ Booklet Maker

Create professional-quality booklets at print engine speed with a compact, affordable print option.

The Plockmatic Pro30™ Booklet Maker is the production inline option for professional users that require booklets of highest quality at rated speed—including the option to add color covers and inserts. The Pro30's compact design allows customers to choose only the modules they need based on their applications. It can also be used as a walk-up device in offline mode.



## Features

- **Booklet Maker (BM30)** – The standard configuration includes the Booklet Maker and output tray to provide set compiling, stapling, folding and output tray stacking.
- **Rotate Crease and Bleed Trimmer (RCT30)** (optional) – Adds rotation, creasing, and bleed trimming to folded booklets for a professional look.
- **Cover Feeder (CF30)** (optional) – Can be added to any configuration to add pre-printed covers and printed square spines that give booklets the appearance of a perfect bound book.
- **Face Trimmer (TR30)** (optional) – Removes the shingled effect on the face of the finished document when multiple sheets are folded and provides a clean document edge.
- **Square Folder (SQF30)** (optional) – Adds square folding to booklets for a professional look and printable spine.

## Benefits

- Produces booklets with professional look and feel at an affordable cost
- Inline configuration saves time of doing finishing tasks separately
- Reduces waste and cost of human errors
- Small footprint saves floor space and enables a smooth work flow environment
- Creates new opportunities and cost-effective solutions for customers
- Flexibility of inline or walk-up use (when in offline mode)
- No productivity loss on booklet application. Rotator module allows engine to run at full rated speed
- Robust design for optimal application quality when producing booklets from coated media or heavier stock
- Can be combined with the Xerox® Tape Binder for even more finishing capabilities.

# Plockmatic Pro30™ Booklet Maker

## Supported Devices

- (Standard Finisher Plus is required)
- Xerox® Color 800/1000 Press
- Xerox® D110/D125 Copier/Printer
- Xerox® D110/D125 Printer

## Components and Dimensions (W x D x H)

- BM30 – Booklet Maker (Stapler and folder function):  
57.3 x 25.4 x 42.7 in.  
(1,455 x 645 x 1,085 mm);  
Weight: 297 lbs (135 kg)
- RCT30 – Rotate Crease and Bleed Trimmer (optional):  
28 x 29 x 43 in.  
(720 x 755 x 1,080 mm);  
Weight: 460 lbs (200 kg)
- CF30 – Cover Feeder (optional): Mounted in the BM30 top cover – does not affect overall dimensions; Weight: 15.5 lbs (7 kg)
- TR30 – Face Trimmer (optional):  
13.9 x 23.9 x 40.4 in.  
(352 x 606 x 1,025 mm);  
Weight: 148 lbs (67 kg)
- SQF30 – Square Folder (optional; requires TR30): 13.9 x 23.9 x 40.4 in.  
(352 x 606 x 1,025 mm);  
Weight: 133 lbs (60 kg)

## Power Requirements

- 100 – 240 VAC ±10 %
- 60/50 Hz

## Paper Weight

- Coated: Min: 64 gsm;  
Max: 300 gsm
- Uncoated: Min: 105 gsm;  
Max: 300 gsm

## Paper Size

- Min: 8.1 x 10.8 in.  
(206 x 275 mm)
- Max (with RCT30): 13 x 18 in.  
(330 x 457.2 mm)
- Max (without RCT30): 12.6 x 18 in.  
(320 x 457.2 mm)

## Folding Capacity

- 1 – 30 sheets of 80 gsm  
(5 sheets without staples)

## Stapling Capacity

- 30-sheet (120-page) saddle-stitch stapling,  
2 staple heads with 5,000 staples each,  
118 mm apart (fixed)

## Output Tray Capacity

- 80 gsm or equivalent: 200 sets of 2 sheets,  
70 sets of 8 sheets, 35 sets of 15 sheets,  
25 sets of 20 sheets, 15 sets of 30 sheets

## Face Trim Distance

- Min: 1 mm
- Max: 16 mm

## Trimmer Capacity

- Min: 1 sheet, 64 gsm
- Max: 30 sheets, 80 gsm

## Bleed Trim

- Min: 1 mm
- Max: 35 mm

## Cover Inserter Capacity

- 64 – 200 gsm with Double Feed Detection (on)
- 200 – 250 gsm with Double Feed Detection (Off)

## Square Folder Capacity

- Min: 6 sheets, 64 gsm
- Max: 30 sheets, 80 gsm

## Cover Feeder Capacity

- 200 sheets, 80 gsm or equivalent

## Booklet Size

- Min: 8.1 x 5.4 in.  
(206 x 137.5 mm)
- Max: 12.6 x 9.0 in.  
(320 x 228.6 mm)



Xerox® D110/D125 Copier/Printer shown with Plockmatic Pro30™ Booklet Maker

For more information on the Plockmatic Pro30™ Booklet Maker with Plockmatic RCT30,  
contact your Xerox representative, call **1-800-ASK-XEROX** or visit us at [www.xerox.com](http://www.xerox.com).

